

C-1246

TECHNICAL SPECIFICATIONS	
Wire Diameter (mm)	Ø1~ Ø10
Coil height (mm)	50-120
Coil inside Dia. (mm)	Ø140
Coil Outside Dia. (mm)	Ø155 – Ø460
Wire-feed System	Directly from extruder via accumulator or pay-off machine.
Average output	2 Coil/min (100m coil)
Air pressure	4-6 bar
Delivery System	Delivering to packing place with double side arms.
Main Motor	5.5 kw,1450 RPM
Length Measuring Accuracy	±0.25m in 100m coil
PLC	Siemens S7 or Delta
Traverse System	Traversing with servo motor, synchronized with main motor
Dimensions (mm)	2310, 900, 2099
Weight (kg)	876±10
Input Power	3 Phase – 380 V – 50 Hz

